

SPECIAL PROVISION
SECTION 635
PREFABRICATED BIN TYPE RETAINING WALL
(Prefabricated Concrete Modular Gravity Wall)

The following replaces Section 635 in the Standard Specifications in its entirety:

635.01 Description. This work shall consist of the construction of a prefabricated modular reinforced concrete gravity wall in accordance with these specifications and in reasonably close conformance with the lines and grades shown on the plans, or established by the Resident.

Included in the scope of the Prefabricated Concrete Modular Gravity Wall construction are: all grading necessary for wall construction, excavation, compaction of the wall foundation, backfill, construction of leveling pads, placement of geotextile, segmental unit erection, and all incidentals necessary to complete the work.

The Prefabricated Concrete Modular Gravity Wall design shall follow the general dimensions of the wall envelope shown in the contract plans. The top of the leveling pad shall be located at or below the theoretical leveling pad elevation. The minimum wall embedment shall be at or below the elevation shown on the plans. The top of the face panels shall be at or above the top of the panel elevation shown on the plans.

The Contractor shall require the design-supplier to supply an on-site, qualified experienced technical representative to advise the Contractor concerning proper installation procedures. The technical representative shall be on-site during initial stages of installation and thereafter shall remain available for consultation as necessary for the Contractor or as required by the Resident. The work done by this representative is incidental.

635.02 Materials. Materials shall meet the requirements of the following subsections of Division 700 - Materials:

Gravel Borrow	703.20
Preformed Expansion Joint Material	705.01
Reinforcing Steel	709.01
Structural Precast Concrete Units	712.061
Drainage Geotextile	722.02

The Contractor is cautioned that all of the materials listed are not required for every Prefabricated Concrete Modular Gravity Wall. The Contractor shall furnish the Resident a Certificate of Compliance certifying that the applicable materials comply with this section of the specifications. Materials shall meet the following additional requirements:

Concrete Units:

Tolerances. In addition to meeting the requirements of 712.061, all prefabricated units shall be manufactured with the following tolerances. All units not meeting the listed tolerances will be rejected.

1. All dimensions shall be within (edge to edge of concrete) $\pm 3/16$ in.

2. Squareness. The length differences between the two diagonals shall not exceed 5/16 in.
3. Surface Tolerances. For steel formed surfaces, and other formed surface, any surface defects in excess of 0.08 in. in 4 ft will be rejected. For textured surfaces, any surface defects in excess of 5/16 in. in 5 ft shall be rejected.

Joint Filler. (where applicable) Joints shall be filled with material approved by the Resident and supplied by the approved Prefabricated Concrete Modular Gravity Wall supplier. 4 in. wide, by 0.5 in. preformed expansion joint filler shall be placed in all horizontal joints between facing units. In all vertical joints, a space of 0.25 in. shall be provided. All Preformed Expansion Joint Material shall meet the requirements of subsection 502.03.

Woven Drainage Geotextile. Woven drainage geotextile 12 in. wide shall be bonded with an approved adhesive compound to the back face, covering all joints between units, including joints abutting concrete structures. Geotextile seam laps shall be 6 in., minimum. The fabric shall be secured to the concrete with an adhesive satisfactory to the Resident. Dimensions may be modified per the wall supplier's recommendations, with written approval of the Resident.

Concrete Shear Keys. (where applicable) Shear keys shall have a thickness at least equal to the pre-cast concrete stem.

Concrete Leveling Pad. Cast-in-place concrete shall be Class A concrete conforming to the requirements of Section 502 Structural Concrete. The horizontal tolerance on the surface of the pad shall be 0.25 in. in 10 ft. Dimensions may be modified per the wall supplier's recommendations, with written approval of the Resident.

Backfill and Bedding Material. Bedding and backfill material placed behind and within the reinforced concrete modules shall be gravel borrow conforming to the requirements of Subsection 703.20. The backfill materials shall conform to the following additional requirements: backfill and bedding material shall only contain particles that will pass the 3-inch square mesh sieve and the plasticity index (PI) as determined by AASHTO T90 shall not exceed 6. Compliance with the gradation and plasticity requirements shall be the responsibility of the Contractor, who shall furnish a copy of the backfill test results prior to construction.

The backfilling of the interior of the wall units and behind the wall shall progress simultaneously. The material shall be placed in layers not over 8 in. in depth, loose measure, and thoroughly compacted by mechanical or vibratory compactors. Puddling for compaction will not be allowed.

Materials Certificate Letter. The Contractor, or the supplier as his agent, shall furnish the Resident a Materials Certificate Letter for the above materials, including the backfill material, in accordance with Section 700 of the Standard Specifications. A copy of all test results performed by the Contractor or his supplier necessary to assure contract compliance shall also be furnished to the Resident. Acceptance will be based upon the materials Certificate Letter, accompanying test reports, and visual inspection by the Resident.

635.03 Design Requirements. The Prefabricated Concrete Modular Gravity Wall shall be designed and sealed by a Professional Engineer registered in accordance with the laws of the State of Maine. The design to be performed by the wall system supplier shall be in accordance with AASHTO LRFD Bridge Design Specifications, current edition, except as required herein. Design shall consider Strength, Service and Extreme Limit States. Thirty days prior to beginning construction of the wall, the design computations shall be submitted to the Resident for review by the Department. Design calculations that consist of computer generated output shall be supplemented with at least one hand calculation and graphic demonstrating the design methodology used. Design calculations shall provide thorough documentation of the sources of equations used and material properties. The design by the wall system supplier shall consider the stability of the wall as outlined below:

A. Stability Analysis:

1. Overturning: For foundations on soil, the location of the resultant of the reaction forces shall be within the middle one-half of the base width.
2. Sliding: $R_R \geq \gamma_{p(\max)} \cdot (EH + ES)$
Where: R_R = Factored Sliding Resistance
 $\gamma_{p(\max)}$ = Maximum Load Factor
EH = Horizontal Earth Pressure
ES = Earth Surcharge (as applicable)
3. Bearing Pressure: $q_R \geq$ Factored Bearing Pressure
Where: q_R = Factored Bearing Resistance, as shown on the plans
Factored Bearing Pressure = Determined considering the applicable loads and load factors which result in the maximum calculated bearing pressure.
4. Pullout Resistance: Pullout resistance shall be determined using nominal resistances and forces. The ratio of the sum of the nominal resistances to the sum of the nominal forces shall be greater than, or equal to, 1.5.

Traffic surcharge loads transmitted to the wall through guardrail posts shall be calculated and applied in compliance with LRFD Article 3.11.6.4 and Section 11. Traffic impact loads transmitted to the wall through guardrail posts shall be calculated and applied in compliance with LRFD Article 11, where 11.10.10.2 is modified such that the upper 3.5 ft of concrete modular units shall be designed for an additional horizontal load of γP_{HI} , where $\gamma P_{HI} = 300$ lbs per linear ft of wall.

- B. Backfill and Wall Unit Soil Parameters. For overturning and sliding stability calculations, earth pressure shall be assumed acting on a vertical plane rising from the back of the lowest wall stem. For eccentricity (overturning), the unit weight of the backfill within the wall units shall be limited to 96 pcf. For sliding analyses, the unit weight of the backfill within the wall units can be assumed to be 120 pcf. Both analyses may assume a friction angle of 34 degrees for backfill within the wall units.

These unit weights and friction angles are based on a wall unit backfill meeting the requirements for select backfill in this specification. Backfill behind the wall units shall be assumed to have a unit weight of 120 pcf and a friction angle of 30 degrees. The friction angle of the foundation soils shall be assumed to be 30 degrees unless otherwise noted on the plans.

- C. Internal Stability. Internal stability of the wall shall be demonstrated using accepted methods, such as Elias' Method, 1991. Shear keys shall not contribute to pullout resistance. Soil-to-soil frictional component along stem shall not contribute to pullout resistance. The failure plane used to determine pullout resistance shall be found by the Rankine theory only for vertical walls with level backfills. When walls are battered or with backslopes > 0 degrees are considered, the angle of the failure plane shall be per Jumikus Method. For computation of pullout force, the width of the backface of each unit shall be no greater than 4.5 ft. A unit weight of the soil inside the units shall be assumed no greater than 120 pcf when computing pullout. Coulomb theory may be used.
- D. Safety against Structural Failure. Prefabricated units shall be designed for all strength and reinforcement requirements in accordance with LRFD Section 5 and LRFD Article 11.11.5.
- E. External loads which affect the internal stability such as those applied through piling, bridge footings, traffic, slope surcharge, hydrostatic and seismic loads shall be accounted for in the design.
- F. The maximum calculated factored bearing pressure under the Prefabricated Concrete Modular Gravity Wall shall be clearly indicated on the design drawings.
- G. Stability During Construction. Stability during construction shall be considered during design, and shall meet the requirements of the AASHTO LRFD Bridge Design Specifications, Extreme Limit State.
- H. Hydrostatic forces. Unless specified otherwise, when a design high water surface is shown on the plans at the face of the wall, the design stresses calculated from that elevation to the bottom of wall must include a 3 ft minimum differential head of saturated backfill. In addition, the buoyant weight of saturated soil shall be used in the calculation of pullout resistance.
- I. Design Life. Design life shall be in accordance with AASHTO requirements, or 75 years; the more stringent requirements apply.
- J. Not more than two vertically consecutive units shall have the same stem length, or the same unit depth. Walls with units with extended height curbs shall be designed for the added earth pressure. A separate computation for pullout of each unit with extended height curbs, or extended height coping, shall be prepared and submitted in the design package described above.

635.04 Submittals. The Contractor shall supply wall design computations, wall details, dimensions, quantities, and cross sections necessary to construct the wall. Thirty (30) days prior to beginning construction of the wall, the design computations and wall details shall be submitted to the Resident for review. The fully detailed plans shall be prepared in conformance with Subsection 105.7 of the Standard Specifications and shall include, but not be limited to the following items:

- A. A plan and elevation sheet or sheets for each wall, containing the following: elevations at the top of leveling pads, the distance along the face of the wall to all steps in the leveling pads, the designation as to the type of prefabricated module, the distance along the face of the wall to where changes in length of the units occur, the location of the original and final ground line.
- B. All details, including reinforcing bar bending details, shall be provided. Bar bending details shall be in accordance with Department standards.
- C. All details for foundations and leveling pads, including details for steps in the leveling pads, as well as allowable and actual maximum bearing pressures shall be provided.
- D. All prefabricated modules shall be detailed. The details shall show all dimensions necessary to construct the element, and all reinforcing steel in the element.
- E. The wall plans shall be prepared and stamped by a Professional Engineer. Four sets of design drawings and detail design computations shall be submitted to the Resident.
- F. Four weeks prior to the beginning of construction, the contractor shall supply the Resident with two copies of the design-supplier's Installation Manual. In addition, the Contractor shall have two copies of the Installation Manual on the project site.

635.05 Construction Requirements

Excavation. The excavation and use as fill disposal of all excavated material shall meet the requirements of Section 203 -- Excavation and Embankment, except as modified herein.

Foundation. The area upon which the modular gravity wall structure is to rest, and within the limits shown on the submitted plans, shall be graded for a width equal to, or exceeding, the length of the module. Prior to wall and leveling pad construction, this foundation material shall be compacted to at least 95 percent of maximum laboratory dry density, determined using AASHTO T180, Method C or D. Frozen soils and soils unsuitable or incapable of sustaining the required compaction, shall be removed and replaced.

A concrete leveling pad shall be constructed as indicated on the plans. The leveling pad shall be cast to the design elevations as shown on the plans, or as required by the wall supplier upon written approval of the Resident. Allowable elevation tolerances are +0.01 ft and -0.02 ft from the design elevations. Leveling pads which do not meet this requirements shall be repaired or replaced as directed by the Resident at no additional cost to the Department. Placement of wall units may begin after 24 hours curing time of the concrete leveling pad.

Method and Equipment. Prior to erection of the Prefabricated Concrete Modular Gravity Wall, the Contractor shall furnish the Resident with detailed information concerning the proposed construction method and equipment to be used. The erection procedure shall be in accordance with the manufacturer's instructions. Any pre-cast units that are damaged due to handling will be replaced at the Contractor's expense.

Installation of Wall Units. A field representative from the wall system being used shall be available, as needed, during the erection of the wall. The services of the representative shall be at no additional cost to the Department. Vertical and horizontal joint fillers shall be installed as shown on the plans.

The maximum offset in any unit joint shall be 3/4 in. The overall vertical tolerance of the wall, plumb from top to bottom, shall not exceed 1/2 in per 10 ft of wall height. The prefabricated wall units shall be installed to a tolerance of plus or minus 3/4 inch in 10 ft in vertical alignment and horizontal alignment.

Select Backfill Placement. Backfill placement shall closely follow the erection of each row of prefabricated wall units. The Contractor shall decrease the lift thickness if necessary to obtain the specified density. The maximum lift thickness shall be 8 in. (loose). Gravel borrow backfill shall be compacted in accordance with Subsection 203.12 except that the minimum required compaction shall be 92 percent of maximum density as determined by AASHTO T180 Method C or D. Backfill compaction shall be accomplished without disturbance or displacement of the wall units. Sheepsfoot rollers will not be allowed. Whenever a compaction test fails, no additional backfill shall be placed over the area until the lift is recompacted and a passing test achieved.

The moisture content of the backfill material prior to and during compaction shall be uniform throughout each layer. Backfill material shall have a placement moisture content less than or equal to the optimum moisture content. Backfill material with a placement moisture content in excess of the optimum moisture content shall be removed and reworked until the moisture content is uniform and acceptable throughout the entire lift. The optimum moisture content shall be determined in accordance with AASHTO T180, Method C or D. At the end of the day's operations, the Contractor shall shape the last level of backfill so as to direct runoff of rain water away from the wall face.

635.06 Method of Measurement. Prefabricated Concrete Modular Gravity Wall will be measured by the square meter of front surface not to exceed the dimensions shown on the contract plans or authorized by the Resident. Vertical and horizontal dimensions will be from the edges of the facing units. No field measurements for computations will be made unless the Resident specifies, in writing, a change in the limits indicated on the plans.

635.07 Basis of Payment. The accepted quantity of Prefabricated Concrete Modular Gravity Retaining Wall will be paid for at the contract unit price per square foot complete in place. Payment shall be full compensation for furnishing all labor, equipment and materials including excavation, foundation material, backfill material, pre-cast concrete units hardware, joint fillers, woven drainage geotextile, cast-in-place coping or traffic barrier and technical field representative. Cost of cast-in-place concrete for leveling pad will not be paid for separately, but will be considered incidental to the Prefabricated Concrete Modular Gravity Wall.

There will be no allowance for excavating and backfilling for the Prefabricated Concrete Modular Gravity Wall beyond the limits shown on the approved submitted plans, except for excavation required to remove unsuitable subsoil in preparation for the foundation, as approved

by the Resident. Payment for excavating unsuitable material shall be full compensation for all costs of pumping, drainage, sheeting, bracing and incidentals for proper execution of the work.

Payment will be made under:

Pay Item

Pay Unit

635.14 Prefabricated Concrete Modular Gravity Wall

Square Foot